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(71) Applicant (for all designated States except US): **WÄRTSILÄ FINLAND OY** [FI/FI]; Tarhaajantie 2, FI-65380 Vaasa (FI).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **MIKONAHÖ, Heikki** [FI/FI]; Muntionkatu 12, FI-20740 Turku (FI).

(74) Agent: **AWEK INDUSTRIAL PATENTS LTD OY**; PL 230, FI-00101 Helsinki (FI).

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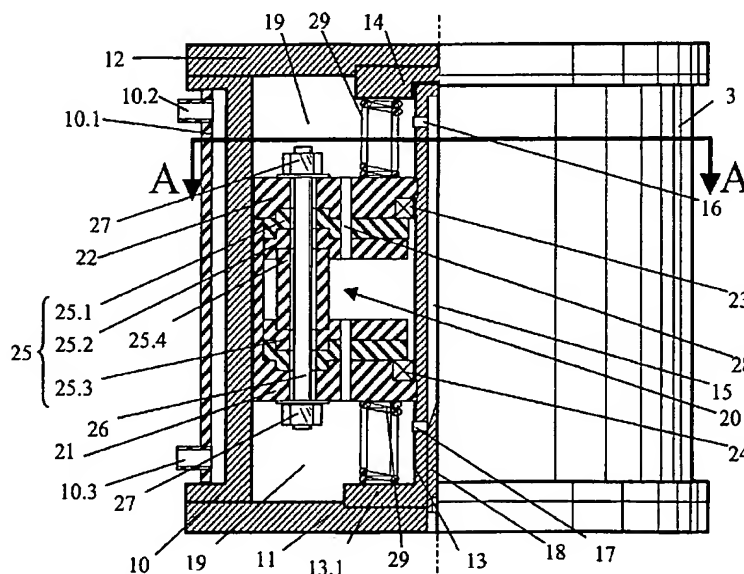
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(54) Title: **VIBRATION DAMPER, A METHOD OF PRODUCING A VIBRATION DAMPER AND A DAMPENING ARRANGEMENT FOR DAMPENING THE VIBRATIONS OF AN ENGINE**



(57) Abstract: A vibration damper (3), comprising a body part (10), via which the damper can be fastened to the object to be dampened, an oscillating piece (20) movably arranged in the space (19) of the body part (10) and fastened by at least one spring (29) to the body part, the oscillating piece (20) consisting of more than one part (21, 22, 23, 24, 25, 26, 27), removably fastened to each other. The invention also relates to a method of producing a vibration damper (3) and an arrangement of reducing the vibration in a piston engine.